



## MATERIAL SAFETY DATA SHEET

### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identifier : IKA-24  
Chemical Name : Not Applicable, A Blend  
Chemical Family : Not Applicable, A Blend  
Manufacturer : CESI Chemical (a Flotek Industries, Inc. company)  
 : 1004 S. Plainsman Road, Marlow, OK 73055  
Emergency Phone : 1-405-282-8510  
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Issue Date : 01/23/1989  
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### 2. COMPOSITION/INFORMATION ON INGREDIENTS

Ingredient : Acetic Acid  
CAS No. : 64-19-7  
Wt. Percent Range : 20-40  
OSHA PEL : 10 ppm  
ACGIH TLV : 10 ppm  
LD50 : Oral 3.2-5.6 g/kg (rats) Skin 1.1 g/kg (rabbits)  
LC50 : >16,000 ppm (rats, 4 hrs)

Ingredient : Citric Acid Monohydrate  
CAS No. : 5949-29-1  
Wt. Percent Range : 5-15  
OSHA PEL : No data available  
ACGIH TLV : No data available  
LD50 : No data available  
LC50 : No data available

### 3. HAZARDS IDENTIFICATION

Human health hazards  
Acute health hazards : Irritation and burns  
Chronic health hazards : None known  
Route(s) of entry : Eyes, skin, inhalation and ingestion  
Safety hazards : None known  
Environmental hazards : No information is available on the product.

### 4. FIRST AID MEASURES

Eye : Remove contact lenses at once. Immediately flush with copious amounts of water for at least 15 minutes while holding eyelids open. If irritation persists, seek medical attention.  
Skin : Wash affected area thoroughly with soap and water for at least 15 minutes or until product is removed. Remove contaminated clothing and laundry before reuse. If irritation develops, seek medical attention.  
Inhalation : Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Seek prompt medical attention.  
Ingestion : Call a physician or poison control center immediately. Only induce vomiting at the instruction of medical personnel. Never give anything by mouth to an unconscious person.

### 5. FIRE FIGHTING MEASURES

Flash Point : >200°F  
Lower Explosion Limit : Not applicable  
Upper Explosion limit : Not applicable  
Extinguishing Media : Water, foam carbon dioxide or dry chemical  
Protective equipment : NIOSH/MSHA approved self-contained breathing apparatus (SCBA) and turnout gear.  
Hazardous combustion products : Oxides of carbon

## 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Wear hand, eye, protective clothing and respiratory protective equipment to eliminate contact.
- General precautions : Eliminate ignition sources. Evacuate all non-essential personnel.
- Small spills : Soak up residue with an inert absorbent and place into appropriate containers for disposal or reclamation. Flush contaminated area thoroughly with water. Retain washings as contaminated waste.
- Large spills : If possible stop the flow of chemical. Dike to contain and prevent spreading. Remove with vacuum truck or pump to salvage vessels. Treat residue as for small spills.

## 7. HANDLING AND STORAGE

- Handling : Avoid contact with eyes, skin and clothing. Avoid breathing vapors. Use with adequate ventilation. Do not take internally. Wear appropriate protective clothing and equipment during handling. Wash thoroughly after handling. Remove contaminated clothing and laundry before reuse.
- Storage : Keep container closed when not in use. Store drums with the bung up. Carefully vent container before removing bung.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

- Occupational exposure standards : Not established for the product.
- Hand protection : Nitrile rubber gloves.
- Eye protection : Chemical splash goggles and face shield if conditions warrant.
- Respiratory protection : Not normally required.
- Engineering control measures : General (mechanical) room ventilation is expected to be satisfactory.
- Other : Emergency eye wash fountains and safety showers should be in the immediate vicinity of any potential exposure.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Form : Liquid
- Appearance : Clear
- Color : Colorless
- Odor : Vinegar-like
- Specific Gravity : 1.07
- Bulk Density : 8.93 lbs/gal
- Boiling Point : No data available
- Freezing Point : 16<sup>o</sup> F (-8.89<sup>o</sup>C)
- Solubility in water : Complete
- pH : 1-3
- Percent Volatiles : Not applicable
- Vapor Pressure : Not applicable

## 10. STABILITY AND REACTIVITY

- Stability : Stable
- Conditions to avoid : Heat, sparks and open flame
- Hazardous polymerization : Will not occur
- Hazardous decomposition products : Oxides of carbon
- Incompatibility : Strong oxidizing agents and strong bases

## 11. TOXICOLOGICAL INFORMATION

- Acute Effects
- Eye : Exposure to liquid causes severe eye burns, damage irreversible. Exposure to vapors causes eye irritation. Symptoms may include burning sensation, pain, watering and/or change of vision.
- Skin : Causes skin burns. May be harmful if absorbed through skin. Symptoms of exposure may include, redness, swelling, itching, burning or blistering of skin.
- Inhalation : Harmful if inhaled. May cause nose, throat and general upper respiratory tract irritation, coughing and headache.
- Ingestion : Product is harmful if swallowed. May cause vomiting, nausea, loss of appetite, gastrointestinal irritation and/or diarrhea, inflammation of the mouth, throat, esophagus and/or stomach.
- Chronic Effects : No other known chronic effects.
- Carcinogenicity : None of the ingredients are listed in NTP, IARC monographs or OSHA regulated.

**12. ECOLOGICAL INFORMATION**

Environmental Fate : Product is expected to readily biodegradable.

**13. DISPOSAL CONSIDERATIONS**

Waste disposal : Recycle if possible. Otherwise dispose to licensed disposal contractor.  
 Product disposal : Recycle if possible. Otherwise comply with all local, state and federal regulations.  
 Container disposal : Drain container thoroughly. Triple rinse with water. Send to reclaimer or dispose of properly. Comply with all local, state and federal regulations.

**14. TRANSPORT INFORMATION****LAND (D.O.T.)**

Shipping Name : UN1760, Corrosive liquids, n.o.s., (contains Acetic Acid and Citric Acid), 8, PGII  
 Label(s) required : Corrosive  
 Emergency Phone : (405) 282-8510

**AIR (IATA)**

Shipping Name : UN1760, Corrosive liquids, n.o.s., (contains Acetic Acid and Citric Acid), 8, PGII  
 Label(s) required : Corrosive

**SEA (IMDG)**

Shipping Name : UN1760, Corrosive liquids, n.o.s., (contains Acetic Acid and Citric Acid), 8, PGII  
 Label(s) required : Corrosive

**15. REGULATORY INFORMATION**

This document has been prepared in accordance with the MSDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

OSHA Classification : Corrosive

TSCA (USA) : All components listed.  
 DSL (Canada) : All components listed.

SARA Title III Section 302 : Extremely Hazardous Substances (40CFR355): This product does not contain ingredients listed in Appendix A and B.

Sections 311/312  
 Immediate (acute) health hazard : YES  
 Delayed (chronic) health hazard : NO  
 Fire hazard : NO  
 Sudden Release of Pressure Hazard : NO  
 Reactive Hazard : NO

Section 313 Reportable Quantities : None

CERCLA : If the reportable quantity of this product is accidentally spilled, the incident is subject to the provisions of the Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) and must be reported to the National Response Center by calling (800) 424-8802.

Reportable Quantity : Not determined for the product.

**16. OTHER INFORMATION**

NFPA 704

Health : 2  
Fire : 1  
Reactivity : 0  
Special : None

HMIS

Health : 2  
Fire : 1  
Reactivity : 0  
Special : None

Disclaimer of Liability : The information contained in this MSDS was obtained from sources that we believe are reliable. However, the information is without any warranty, express or implied, regarding correctness. The methods of handling, storage, use and disposal of the product are beyond our control and may be outside the scope of our knowledge. For these reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product.